Introducing the 2011 M-Class.
For more information, please visit MBUSA.com/M-Class

Five-star safety. Five-star comfort.

One Star leads the way.

What drives us to continually reinvent, redefine and reimagine what a vehicle can do? When Mercedes-Benz introduced the original M-Class more than a decade ago, it forever altered what people expect from SUVs. But it didn’t change what they count on from the Three-Pointed Star. The first luxury SUV to feature 4-wheel independent suspension, 4-wheel traction control and electronic stability control, after all, came from the same engineering leadership that brought each of these innovations to passenger cars. No matter how times change, the ingenuity to lead drivers into the future remains a way of life for the people who invented the first automobile 125 years ago. And it’s why the M-Class continues to guide the way with advanced low-emission power, top safety scores, the right balance of space and size, and innovations that give its driver and passengers the Star treatment. Elevating your driving enjoyment, satisfaction and confidence will always be what drives us.
ML 350 4MATIC shown on covers with Black paint, and optional brushed aluminium running boards, and Appearance, Lighting and Premium 1 Packages.

ML 350 shown above with Black paint, and optional brushed aluminium running boards, and Premium 1 Package.
ML 350 BlueTEC shown with optional Alpine Rain metallic paint and KEYLESS-GO. Please see endnotes at back of brochure.
More than powerful. More like influential.

Performance that’s milestones ahead. From the gasoline-powered ML 350 V-6 and ML 550 V-8, to the clean diesel V-6 of the ML 350 BlueTEC, every M-Class offers torque-rich performance over a wide range of speeds, with certified Ultra Low Emissions across the 50 states. A nimble independent suspension and available 4MATIC™ all-wheel drive seamlessly collaborate to handle a sudden turn in the weather as eagerly as an unexpected twist in the road. But the precise handling, refined ride and rugged capability of an M-Class do more than inspire your sense of security and satisfaction. The countless innovations in performance and safety it’s pioneered have influenced every SUV that’s followed in its tracks. An M-Class is driven not just by a powerful engine, but by the motivation to lead like a Mercedes-Benz.

Far-reaching. With an estimated 25 highway mpg the ML350 BlueTEC can go up to 600 miles on a tank of fuel, even B5 Biodiesel. BlueTEC technology starts by turning its cleaner combustion into an earth-moving 400 lb-ft of peak torque, and finishes by converting its nitrogen oxide emissions into pure, earth-friendly nitrogen and oxygen.

Smooth-shifting. The M-Class delivers responsive power via a 7-speed automatic transmission. Seven gear ranges balance impressive acceleration and efficient cruising, while smaller steps between gears keep it all smooth. Adaptive logic paces shifting to match your current driving style, or take charge with steering wheel-mounted paddle shifters.

Easy-going. When the going gets tough, the M-Class takes it in stride. If you’re stopped on an incline, Hill Start Assist helps prevent unwanted rollback when you start to drive away. And 4MATIC models feature a one-button Off-Road Driving mode, plus Downhill Speed Regulation to help you crawl down steep hills at a sure, steady pace.
Protective in nature, and by heredity.

Top-rated safety runs in the family. From patenting the crumple zone 60 years ago to introducing the Electronic Stability Program (ESP®) to both cars and SUVs in the 1990s, Mercedes-Benz has fathered countless safety innovations that ultimately find their way into virtually every automobile. Today’s M-Class looks to the future—and looks out for yours—with PRE-SAFE®, an exclusive breakthrough that can actually detect and prepare for a collision before it happens. So while its best-in-class government safety ratings might put the M-Class at the top of your list, to Mercedes-Benz, it’s just being part of the family.

Five-star safety. The M-Class has once again earned the highest safety ratings in its class—five stars in all frontal and side collision tests—from the National Highway Traffic Safety Administration.1

PRE-SAFE. During certain vehicle maneuvers, the industry-exclusive PRE-SAFE system can detect vehicle instability which suggests that a collision or rollover is imminent. PRE-SAFE can then tighten the front seat belts, and even close the windows and sunroof, all in an effort to better prepare the occupants before an accident occurs.4

Standard 10-way air bag protection. Within the high-strength steel-reinforced uni-body structure of the M-Class, eight air bags offer a total of 10 ways of protection. In addition to dual-stage front air bags, there are also four side-impact air bags, as well as side curtain air bags for the outboard occupants in both seating rows.5

Advanced restraints. The M-Class provides a 3-point seat belt and adjustable head restraint at each of its five seating positions. Outboard front and rear seat belts are equipped with Emergency Tensioning Devices (ETDs) and belt-force limiters. In a rear impact, NECK-PRO active front head restraints help to prevent whiplash.

Post-collision response. If an air bag or seat-belt ETD deploys, the standard Mercedes-Benz mbrace™ system can initiate a call to our 24-hour emergency response center—even if you can’t.6 In addition, the POST-SAFE system automatically shuts off the engine and fuel supply, turns on some cabin lights and the hazard flashers, and unlocks the doors to assist rescuers.

Accident avoidance. Two systems first introduced by Mercedes-Benz help you avoid potential collisions. ESP, our Electronic Stability Program, monitors how the vehicle responds to your steering and braking, and takes action to help keep it on course during evasive maneuvers.1 Brake Assist can apply full braking pressure if it detects an emergency braking situation—based on how quickly you step on the brake pedal—potentially shortening your stopping distance.7

More stable towing. The M-Class can tow up to 7,200 lbs when equipped with the optional trailer hitch.8 Standard Trailer Stability Assist integrates with the sensors for ESP to help detect the onset of trailer sway. If it senses oscillation, it strategically applies the front brakes of the M-Class to help bring it all under control.
A brilliant reflection of its core values.

**Style and substance, both designed to stand the test of time.** Well-defined muscle, polished presence and a confident stance: Everything that makes the M-Class so alluring from the outside is why it’s so appealing through and through. Muscular bodywork reveals its strength, poise and agility. Distinctive 19” wheels express the individuality of each model, with aggressive Sport body styling setting the ML 550 even further apart. Lustrous aluminum and stainless steel details underscore the enduring solidity of every M-Class, while standard rain-sensing wipers are just one example of its forward-thinking innovation. Even its paint is innovative: Infused with microscopic ceramic nano-particles, it helps the M-Class resist the ravages of time, and retain the radiant glow that so beautifully reflects the depth of its character.

**Enlightened.** The optional Lighting Package combines the night-piercing brilliance of Bi-Xenon headlamps with corner-brightening Active Curve Illumination, plus headlamp washers and LED taillamps. Dramatic white LED Daytime Running Lamps are included on the ML 350 and ML 350 BlueTEC, while the ML 550 adds corner-illuminating front fog lamps.

**Emboldened.** Aggressive in style and performance, large 19” wheels are standard on the ML 350, ML 350 BlueTEC and ML 550—with a unique 5-spoke design for each model. The ML 350 BlueTEC also includes runflat tires. An optional Appearance Package for the gasoline-powered ML 350 adds 20” twin 5-spoke wheels and brushed aluminum roof rails.

**Embellished.** Front to back, top to bottom, finely crafted metallic details offer lasting style and protection. Stainless-steel skid plates guard the bumpers. Polished chrome and aluminum accent the grille, side trim, cargo-loading sill and exhaust tips. Rubber-studded brushed aluminum running boards are standard on the ML 550, optional on the others.
ML 550 shown with optional Obsidian Black metallic paint and Premium 1 Package. Please see endnotes at back of brochure.
ML350 BlueTEC shown with Cashmere interior and optional heated front seats, KEYLESS-GO, wood/leather steering wheel and Premium 1 Package. Please see endnotes at back of brochure.
Blind Spot Assist. When traveling at speeds above 20 mph, this new M-Class option can alert the driver to some unseen vehicles in the next lane. When sensors in the rear bumper detect a vehicle to either side, an indicator illuminates in the appropriate side mirror. Should you activate your turn signal while the system is sensing an adjacent vehicle, an audible warning will sound.

Rear view camera and PARKTRONIC. Two available options can help you negotiate tight spaces. The rear view camera, part of the Premium 1 Package, shows a live image on the in-dash COMAND screen. The PARKTRONIC system helps you detect nearby obstacles using ultrasonic sensors in the front and rear bumpers along with audio-visual indicators in the cabin.

Audio options. The Premium 1 Package expands your listening choices with SIRIUS® Satellite Radio, HD Radio™ stations, iPod® integration, an in-dash memory card reader, and a 4GB Music Register for storing your MP3 files on the in-dash hard drive. The Premium 2 Package adds a 610-watt harman/kardon LOGIC7® audio system with 11 speakers and Dolby® Digital 5.1 surround sound.
ML 350 shown with Cashmere interior. Please see endnotes at back of brochure.
Constant attention to your ever-changing needs.

**Rigid standards, flexible choices.** The versatile M-Class cabin is designed and crafted to accommodate your family, attend to your needs, and adapt to virtually any whim. Front seats power-adjust eight ways, while 60/40-split folding rear seats offer lasting comfort for passengers or instant space for added cargo. The steering column and driver-seat lumbar support each adjust four ways, to help you feel content and in control. Finely tailored upholstery, hand-polished Burl Walnut wood trim and brushed metal accents create an air of refinement—while dual-zone automatic climate control refines the air with filtration of dust and pollen. And to help you enjoy the changing seasons, M-Class luxuries range from a standard glass sunroof to available heating of the front seats, the rear seats, and even the steering wheel.

**Spontaneous.** The flexible cabin accommodates up to five adults, 72.4 cu ft of cargo, or—thanks to its 60/40-split rear seats—any combination in between.¹⁶ A power liftgate, included in the Premium 1 Package, fully opens or closes at the touch of a button for easier loading and unloading.

**Supportive.** The Premium 1 Package includes a 3-position memory for the power driver seat—including the settings for the power steering column and side mirrors. Heated front seats are standard on the ML 550 and optional on the other models. Heated rear seats are available on all models.

**Sun-loving.** The power tilt/sliding sunroof, windshield and front doors all feature heat-absorbing tinted glass, to help keep the cabin cooler in summer. If you park your M-Class on a hot day, you can open the windows and sunroof via the SmartKey remote before you get back in.
The ML 63 AMG.
Thoroughly thoroughbred.

One man, one engine. Beyond all the racing trophies earned in the storied legacy of AMG—the high-performance arm of Mercedes-Benz—one small plaque tells an even greater story. Affixed atop each AMG engine, it bears the signature of the single master technician who assembled it from race-proven components with his own hands. The superlatively engineered vehicle which houses this engine will go forth to achieve imposing results in virtually every dimension of performance. But no matter what numbers it generates—horsepower and pound-feet, mph and rpm, or seconds and g’s—every measure of an ML 63 AMG starts with “one.”

AMG-developed 6.3-liter V-8. A new dual-power-dome hood conceals the handcrafted V-8 heart of the ML 63 AMG. With 503 hp @ 6,800 rpm, 465 lb-ft of torque @ 5,200 rpm, and the throaty growl of an AMG sport exhaust system, 60 mph arrives in 4.8 seconds.17

SPEEDSHIFT PLUS. The paddle-shifted 7-speed automatic transmission offers the three driving modes of SPEEDSHIFT PLUS. Each setting alters the shifting and throttle response at the driver’s command. Sport mode delivers 30% faster shift speeds than the standard Comfort mode, while a true Manual mode quickens shifts by up to 50%.

AMG-enhanced chassis. The self-lowering AMG-recalibrated AIRMATIC air suspension responds instantly to handle with poise and precision. A Sport mode is driver-selectable. Massive perforated brake discs measure 15.4” in front and 14.4” at the rear. Lightweight, highly rigid 20” AMG 5-spoke wheels are standard, while 21” AMG wheels are optional.

Racy refinement. With nearly every M-Class luxury fitted as standard equipment, the ML 63 AMG delivers a uniquely rewarding mix of capability and performance. Exclusive upgrades include multicontour, heated and Active Ventilated front seats upholstered in rich AMG Premium leather, along with AMG instrumentation featuring a RACETIMER.

Learn more at MBUSA.com/AMG
ML 63 AMG shown with Palladium Silver metallic paint. Please see endnotes at back of brochure.
Connecting your life.

Stay in touch with mbrace. Your vehicle is more than a source of enjoyment, it’s a vital part of everyday living. The Mercedes-Benz mbrace™ system can make it easier—from planning a trip, to remembering where you parked, to handling an unexpected emergency. You can access a world of security, convenience and destination planning services from your vehicle, your computer or even your smartphone. With advanced, reliable technology, plus 24-hour support from helpful experts, mbrace helps keep you, your life and your Mercedes-Benz connected.

From your vehicle. Three buttons inside your Mercedes-Benz can connect you to emergency services, our 24-hour Customer Assistance Center, or our Roadside Assistance service. Numerous mbrace services are also integrated with your vehicle’s optional COMAND navigation system.

From your smartphone. The mbrace Mobile Application for your iPhone® or BlackBerry® lets you locate your vehicle from up to a mile away, remote-unlock its doors, find a nearby dealer, and contact Roadside Assistance, Customer Service or even Mercedes-Benz Financial with a touch.

From your computer. Beyond the support you’ll find at mbrace.MBUSAg.com, the Search & Send feature lets you look up destinations on Google™ Maps using any web browser. You can then send the address directly to your vehicle’s navigation system with just a few clicks.

Please see endnotes at back of brochure.
Mercedes-Benz mbrace™ packages.

Support—when and where you need it. Two service packages are available, each including an attractive complimentary trial period allowing you to experience the many ways that Mercedes-Benz mbrace can help connect and protect you and your vehicle. The standard mbrace Package (::) includes all of the Safety and Security services, as well as Search & Send,™ one of the most popular Navigation and Destination Planning features. It also includes four reassuring Convenience features, such as the ability to locate your vehicle using your smartphone. The mbrace PLUS Package (+) offers unlimited use of our expert Concierge services, spoken turn-by-turn Route Assistance—even if your car does not have a navigation system—plus traffic and weather reports based on your location.

Mercedes-Benz mbrace is the evolution of our existing groundbreaking in-vehicle services, offering national support along with expanded and enhanced features. To learn more about mbrace, see your dealer, call 866-990-9007 or visit MBUSA.com/mbrace.
ML 350 shown with optional Iridium Silver metallic paint, KEYLESS GO, PARKTRONIC, and Lighting Package. Please see endnotes at back of brochure.
A personal expression, and a lasting impression.

No automaker has more experience in creating a great experience. With a history of firsts that started with the invention of the car in 1886, every Mercedes-Benz embodies a unique biography of automotive achievement. And yet the most compelling memoir will be the one you create for yourself. An extensive array of thoughtfully innovative options and accessories helps you tailor the style, capabilities and comforts of your M-Class to fit the life you live—from brushed aluminum running boards to a selection of 20" alloy wheels, and from a Class III trailer hitch to a heated steering wheel. For added convenience, several M-Class option packages combine the most sought-after features at significant savings over their individual value. Wherever you go with your new M-Class, this is the start of a memorable journey.

Option packages. M-Class packages combine popular features with exceptional value. The Premium 1 Package, for example, includes navigation, a rear view camera, power liftgate, power-folding mirrors, driver-seat memory, a 115V household-type power outlet in the cargo area, and more. Turn the page for more packages.

Individual options. A flexible menu lets you match your M-Class to your wishes. Among your choices, the Rear Seat Entertainment system includes dual 8" LCD flat screens, as well as dual DVD sources plus inputs for external devices, two remote controls and two sets of wireless headphones. Turn the page for more options.

Accessories. Fine-tune your car's aerodynamics, attitude and appearance with Genuine Mercedes-Benz Accessories that are exclusively engineered for your M-Class. From wheels to cargo carriers to chrome trim and all-season floor mats, they fit your lifestyle as well as they fit your vehicle. Visit MBUSA.com/M-Class
**OPTION PACKAGES**

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<th>ML 350</th>
<th>ML 350 BlueTEC</th>
<th>ML 550</th>
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<td><strong>Premium 1 Package:</strong></td>
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<td>• Hard-drive navigation, 4GB Music Register for storing MP3 files</td>
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<td>• SIRIUS Satellite Radio with SIRIUS Traffic, iPod/MP3 media interface, HD Radio* receiver, and Gracenote* media database</td>
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<td>• Enhanced Voice Control for audio, telephone and navigation</td>
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<td>• 10-way power driver seat with 3-position memory</td>
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<td>• Power tilt/telescoping steering column, included in driver-seat memory</td>
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<td>• Auto-dimming driver-side and inside rear view mirrors, with digital compass display in inside mirror</td>
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<td>• Power-folding side mirrors</td>
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<td>• Power liftgate</td>
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<td>• 115-volt AC power outlet in cargo area</td>
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<td>• Rear view camera*</td>
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<td><strong>Premium 2 Package</strong> (includes all items in Premium 1 Package, plus):</td>
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<td>• harman/kardon LOGIC® surround-sound system with Dolby Digital 5.1</td>
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<td>• KEYLESS-GO</td>
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<td><strong>Full Leather Seating Package:</strong></td>
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<td>• Leather upholstery on all seats</td>
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<td>• Premium interior lighting</td>
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<td><strong>Lighting Package:</strong></td>
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<td>• Bi-Xenon headlamps with Active Curve Illumination and headlamp washers</td>
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<td>• LED Daytime Running Lamps (ML 350 and ML 350 BlueTEC only)</td>
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<td>• Corner-illuminating front fog lamps (ML 550 only)</td>
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<td>• LED taillamps</td>
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<td><strong>Appearance Package:</strong></td>
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<td>• 20&quot; twin 5-spoke wheels</td>
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<td>• Brushed aluminum roof rails (standard on ML 550)</td>
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<td>Class III trailer hitch (up to 7,200-lb towing capacity)*</td>
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<td>Rear Seat Entertainment system, or system pre-wiring</td>
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**ENDNOTES**

1. No system, regardless of how advanced, can overcome the laws of physics or correct careless driving. Please always wear your seat belt. Performance is limited by available traction, which snow, ice and other conditions can affect. Always drive carefully, consistent with conditions. Best performance in snow is obtained with winter tires. 4MATIC is optional on ML 350, standard on other models.
2. 2011 EPA estimated fuel economy. Compare the estimated mpg to the estimated mpg of other vehicles. You may get different mileage depending on how fast you drive, weather conditions and trip length. Your actual highway mileage will probably be less than the highway estimate. Driving range claim based on fuel tank capacity and highway estimate. Comparative claims based on 2010 competitor information. 2011 information not available at time of printing.
3. 2010 model tested. Star ratings are part of the U.S. Department of Transportation’s SaferCar.gov program (www.safercar.gov).
4. PRE-SAFE® closes the side windows and sunroof when the system’s sensors detect side movement that suggests a possible rollover.
**Color and Trim**

### PAINTWORK, METALLIC

- Obsidian Black
- Steel Grey
- Palladium Silver
- Iridium Silver
- Verde Brook
- Capri Blue
- Alpine Rain
- Diamond White

### PAINTWORK, NON-METALLIC

- Black
- Arctic White

### UPHOLSTERY

- Cashmere
- Black
- Ash

### HIGH-GLOSS WOOD TRIM

- Burl Walnut

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5 WARNING: THE FORCES OF A DEPLOYING AIR BAG CAN CAUSE SERIOUS OR FATAL INJURIES TO A CHILD UNDER AGE 13. THE SAFEST SEATING POSITION FOR YOUR CHILD IS IN THE REAR SEAT, BELTED INTO AN APPROPRIATE, PROPERLY INSTALLED CHILD SEAT, OR CORRECTLY WEARING A SEAT BELT IF TOO LARGE FOR A CHILD SEAT. SEE OPERATOR’S MANUAL FOR ADDITIONAL WARNINGS AND INFORMATION ON AIR BAGS, SEAT BELTS AND CHILD SEATS.

6 All Mercedes-Benz mbrace™ services operate only where cellular and Global Positioning Satellite signals are available, which are provided by third parties and not within the control of Mercedes-Benz USA, LLC. An mbrace Package trial period is offered on new, Certified Pre-Owned and pre-owned sales and leases at an authorized Mercedes-Benz dealer. Subscriber Agreement is required for service to be active. Some services are only available on select vehicles. Your PIN is required in order to use certain services. See your dealer or MBUSA.com/mbrace for details, including a list of compatible smartphones.

7 Braking effectiveness also depends on proper brake maintenance, and tire and road conditions.

8 With optional trailer hitch. Read Operator’s Manual before towing. In some states, aftermarket trailer brakes are required. See dealer for details. Towing capacity 4,600 lbs for ML 350 2WD.

9 Models with runflat tires are not provided with a spare tire.

10 While the navigation system provides directional assistance, the driver must remain focused on safe driving behavior, including paying attention to traffic and street signs. The driver should utilize the system’s audio cues while driving and should only consult the map or visual displays once the vehicle has been stopped in a safe place. Maps do not cover all areas or all routes within an area.

11 Bluetooth® interface does not provide phone charging or external antenna. Voice interactivity feature is dependent on selected handset. Visit MBUSA-Mobile.com for details. Phone sold separately. See dealer for a list of approved compatible phones.

12 Blind Spot Assist may not be sufficient to avoid all accidents involving vehicles in your blind spot and does not estimate the speed of oncoming vehicles. It should not be used as a sole substitute for driver awareness and checking of surrounding traffic conditions.

13 Rear view camera does not audibly notify driver of nearby objects and is not a substitute for actively checking around the vehicle for any obstacles or people. Images displayed may be limited to camera field of view, weather, lighting conditions and the presence of dirt, ice or snow on the camera.

14 SIRIUS® hardware and subscription required. With the purchase of a new, SIRIUS-enabled vehicle, you’ll receive a complimentary 6-month subscription to SIRIUS, courtesy of Mercedes-Benz. Subscription governed by SIRIUS Terms & Conditions available at sirius.com. SIRIUS U.S. Satellite Service available only to those at least 18 years of age in the 48 contiguous United States, DC and Puerto Rico (with coverage limitations). Service available in Canada; see www.siriuscanada.ca.

15 All iPod® devices are sold separately. Feature not compatible with iPod Shuffle. See dealer for details.

16 Unsecured cargo can become hazardous in a collision. Always secure cargo using the floor-mounted tie-downs.

17 Stated rates of acceleration are based upon manufacturer’s track results and may vary depending on model, environmental and road surface conditions, driving style, elevation and vehicle load.

18 Roadside Assistance repairs may involve charges for parts, service and towing. Vehicle must be accessible from main roads. Depending on the circumstances, these services may be provided by an outside provider, courtesy of Mercedes-Benz Roadside Assistance. Restricted roadways, acts of nature and vehicle accessibility may limit our ability to provide services to you. For full details, eligibility requirements, and limitations/exclusions of Sign and Drive services, as well as the Roadside Assistance Program, please see your dealer.

19 mbrace is compatible with select Apple iPhone® models running OS 2.2.1 or later, BlackBerry® Curve™ 8300 Series models with GPS, and Blackberry 8820 and 8830 models running OS 4.5 or later. Please visit MBUSA.com/mbrace for more information.

20 Extra-cost option.

For 125 years — longer than any other automaker — we’ve been sharing this planet with you. Respecting it, and protecting it, have long been a part of our vision and ambition. We introduced the world’s first CFC-free car, not just in its air conditioning but in its entire manufacturing process. We’ve been using water-borne paints for years, and source the wood for our interior trim from responsibly sustained forests. We’ve been pioneering advanced powertrains for generations, from today’s hybrid models and 50-state clean diesels to the fuel cell vehicles of tomorrow. Mercedes-Benz is also legendary for producing automobiles of extraordinary durability, with 88% of the vehicles sold in the last 20 years — and a remarkable 75% of the vehicles we’ve ever sold in the U.S. — still on the road. After all, it takes virtually the same amount of energy to build vehicles that last as ones that won’t. Even our brochures conserve resources and are produced with eco-conscious printing. Everything we engineer is born from the motivation and ingenuity to make things better. Passion with compassion — that is what drives us.