BUILD YOUR OWN
Short of giving you a hard hat and an impact wrench, Subaru.com is the easiest way to build your own new Subaru. Easy menus let you try different colors, choose your options and check out the complete line of Genuine Subaru Accessories. When you're done, you can even print out your own personal window sticker. The site makes buying a new Subaru as simple as you can find your nearest dealers, view their inventory, get a quote or arrange for a test drive—all at the click of a mouse.

SUBARU.COM
With the outstanding control of Subaru All-Wheel Drive, you'll be ready for just about any adventure that comes your way, but there's one great destination you can visit from the comfort of your own home—Subaru.com. If you're thinking about buying a new Subaru, the site makes it simple; start with the Subaru Model showroom page and see our full line of vehicles and find which one is perfect for you. You can get up close and personal with your favorite model, getting specific information and take a 360 degree tour. You can also see how Subaru stacks up against the competition and read industry reviews of our vehicles. And once you become an owner, My.Subaru.com will give you instant access to your vehicle's service and warranty history, safety notices and an online Owner's manual. My.Subaru.com even sends you an e-mail to remind you of your next routine service and allows you to schedule an appointment with your favorite dealer.
Forester 2.5 XT with Premium Package shown in Java Black Pearl (Monotone) with accessory ski rack attachment

Subaru is proud to be the official vehicle of the American Cross Country Ski Association.

2.5-liter intercooled and turbocharged boxer engine produces 210 horsepower.
Since the introduction of the Forester, we’ve called it the intelligent approach to the SUV. Why? Because we feel there’s no reason for you to give up the comfort, handling and security of a car, just to get the flexibility and durability of an SUV. With Forester 2.5 XT you’ll find a standard 5-speed manual transmission teamed with a powerful 210-horsepower turbocharged engine that’s quick to respond without being a gas guzzler. There’s the impressive control and grip of Subaru All-Wheel Drive (AWD). The added traction of a standard limited-slip rear differential. A smooth ride from the fully independent raised suspension. And the security and control that comes with advanced 4-channel/4-sensor ABS with Electronic Brake-force Distribution (EBD) that automatically distributesbrakes force depending on how the Forester is loaded with passengers and cargo. And though it’s bred for rough conditions, the 2.5 XT is extremely easy on the eyes, with uniquely designed 16-inch aluminum-alloy wheels, fully functional hood scoop, aluminum finish roof rails and a monotone color scheme with color-keyed door handles.

THE INTELLIGENT USE OF POWER

Handsome perforated leather-wrapped shifter handle on standard 5-speed manual transmission.

Optional armrest extension provides out-of-sight storage for your phone plus added comfort on long trips.

Perfect for charging your cell phone, the center console features an auxiliary 12-volt power outlet.

The overhead console features dual pop-down storage bins for easy access to your sunglasses.
In Forester 2.5 XT, an accessory sport-design performance gauge pack displays turbo boost pressure, voltage and oil temperature.

In-cabin entertainment includes an AM/FM/Weatherband stereo with a 6-disc in-dash CD changer and the sweet sounds of separate tweeters and sub-woofer.

The standard perforated leather-wrapped steering wheel helps you get a grip on any situation.

The Premium Package model provides an expansive power sliding moonroof for an open-air environment.

In Forester 2.5 XT, an accessory sport-design performance gauge pack displays turbo boost pressure, voltage and oil temperature.

All models feature dual sun visors with covered vanity mirrors and the driver’s side adds convenient holders for cards and a pen.

LIVING ROOM

You probably spend a lot of time in your vehicle. Doesn’t it make sense to be as comfortable as possible? Forester 2.5 XT makes sure it’s time well spent, with supportive front bucket seats, including a height-adjustable driver’s seat. Forester 2.5 XT with Premium Package brings in the luxury of standard leather-trimmed upholstery, a smooth-shifting 4-speed electronic direct control automatic transmission and a power moonroof. The rear seat offers room for three full-size adults, and features an easy 60/40 split fold-down seatback for versatile cargo carrying. You can feel more secure with front seat head/chest side-impact air bags (SRS)* and active front seat head restraints. You’ll also find large sport design instrumentation, easy-to-adjust controls, an automatic climate control system, ambient temperature gauge, audio system with an AM/FM/Weatherband stereo with 6-disc in-dash CD changer and seven speakers including a rear sub-woofer, and power windows, locks and mirrors that make the 2.5 XT your home away from home.

* Always wear seatbelts. Children should be properly restrained in the rear seat.

Forester 2.5 XT shown with Black Flat Woven Cloth

Forester 2.5 XT with Premium Package shown with Black Leather
GO AHEAD, INDULGE YOURSELF

If you’re looking for more than just sport and utility from your SUV, consider the Forester 2.5 XS with Premium Package. Getting you there in time is a powerful 165-horsepower 2.5-liter boxer engine, and the confident control of Full-Time All-Wheel Drive. Getting you there in style are bumpers and body-side cladding wearing a tasteful monotone color scheme, highlighted by contrasting gray metallic on the heated exterior mirrors and rear gate and window pillar trim. The power sliding moonroof is generously sized so everyone can experience open-air enjoyment and a stunning view. And to make it as stylish inside as it is on the outside, the ultimate indulgence of leather-trimmed upholstery is available on Premium Package models equipped with automatic transmission.

All Forester models come equipped with a retractable cargo cover to keep valuables hidden.

Optional hood protector features durable acrylic plastic construction and wrap-around design to help protect hood from stone chips and dings.

A available moonroft air deflector helps to reduce wind noise and cut sun glare.
FORWARD THINKING

Wouldn’t it be smart if an SUV was as comfortable and stylish as it was rugged? We think so. That’s why the Forester 2.5 XS is a blend of all that’s good. You’re pampered with an automatic climate control system and an AM/FM/Weatherband stereo with 6-disc in-dash CD changer. Chilly climates are no concern, thanks to the standard All-Weather Package that gives you heated exterior mirrors, windshield wiper de-icer, dual-mode heated front seats and the added traction of a limited slip rear differential. Stopping power is enhanced by Electronic Brake-force Distribution (EBD) that automatically distributes brake force between the front and rear wheels, depending on how the Forester is loaded. You’ll look smart too, with Steel Gray Metallic body-side cladding and bumpers, and handsome 16-inch aluminum-alloy 5-spoke design wheels.

The optional painted rear spoiler adds a sporty touch to the Forester.
INNER WISDOM

The interior of Forester 2.5 XS and 2.5 XS with Premium Package join common sense with uncommon luxury. You’ll find all controls are read quickly, within easy reach, and easily used—even when you are wearing heavy gloves. But take them off—you’ll want to feel the steering wheel, shifter handle and parking brake handle, all covered in soft perforated leather. Forester 2.5 XS with Premium Package gives you a power moonroof, a classy monotone exterior and also lets you select optional leather-trimmed upholstery! Marvel at the soft-touch controls of the automatic climate control system and load your favorite music into the AM/FM/Weatherband stereo with 6-disc in-dash CD changer. The standard All-Weather Package includes dual-mode heated front seats to warm you on chilly days.

†Available on Premium Package with automatic transmission only.

Front seat head/chest side-impact air bags (SRS)* are mounted on the front seats, maintaining optimal placement regardless of seating position.

Subaru Forester features active front seat head restraints to help protect the driver and passenger from whiplash.

* Always wear seatbelts. Children should be properly restrained in the rear seat.
A SMARTER WAY TO PLAY

These days, every manufacturer is talking about “crossover” vehicles. Cars that look like trucks. Trucks pretending to be cars. It’s the automotive equivalent of “What’s My Line?” If you don’t like playing games, consider the Forester 2.5 X. It’s a true SUV that gives you the versatility and ruggedness you need combined with the comfort, control and safety you can appreciate every day. Along with a powerful 2.5-liter boxer engine and the exceptional control of Full-Time All-Wheel Drive, you have the confident control of an advanced 4-channel/4-sensor Anti-lock Braking System (ABS), a fully independent heavy-duty raised suspension, even an innovative Hill Holder system* to help keep you from rolling backward when putting away on an incline. Making any trip easier are the rugged good looks of 16-inch styled steel wheels, roof rails with cross bars, multi-reflector fog lights, and protective body-side cladding.

* Manual transmission models only.

Optional auto-dimming mirror/compass darkens when headlights are detected from the rear of the vehicle.

Available polished aluminum-alloy wheels give your Forester 2.5 X a distinctive look and you can also add wheel locks for added security.

Forester 2.5 X shown in Beige Flat Woven
MOST VALUABLE

What’s the point of an SUV that’s so expensive you can’t afford to put anything into it? Forester 2.5 XS balances the value equation in your favor, with standard air conditioning, cruise control, power windows, locks and mirrors, a remote keyless entry system and an AM/FM/Weatherband stereo with single-disc CD player. And even though it’s loaded, there’s still plenty of room, with a 60/40 split fold-down rear seatback for flexibility and over 62 cubic feet of cargo space with the rear seatback down. It’s usable room thanks to low loading height and clever items like sub-floor storage compartments, cargo tie-down hooks, cargo area storage pockets, grocery bag hooks, a 12-volt cargo power outlet and a retractable cargo cover to keep it all out of sight. And to protect you, standard front seat head/chest side-impact air bags (SRS)* and height-adjustable active front seat head restraints.

* Always wear seatbelts. Children should be properly restrained in the rear seat.
OUR LITTLE SECRET

You’ll find a horizontally opposed “boxer” engine in every Subaru because it’s the best way to design an engine for performance, reliability and, most importantly, superior control. And it’s a design that’s been tested and proven in the World Rally Championship, one of the most brutal forms of motorsport on the planet. The boxer layout allows us to create a compact powerplant that can be placed further back in the chassis, reducing weight ahead of the front wheels for more responsive handling. A lower center of gravity reduces body roll in turns, and also allows for a lower hood line for better forward visibility. The Forester 2.5 XT adds a turbocharger with an intercooler to help the engine breathe better for enhanced performance. So even though you may never race in a rally, you win every day you drive a Forester.

Forester 2.5 XS and 2.5 XT models feature a standard limited-slip rear differential that further enhances traction. If one rear wheel starts to lose traction, power is automatically diverted to the other rear wheel—all without the need for driver intervention. Subaru AWD brings driving fun and safety together. Power goes to all four wheels all the time to ensure the best traction and handling in all conditions. And Subaru AWD is smart enough to send more power to the wheels with better grip.

SUV or sports car? The 210-horsepower intercooled and turbocharged 2.5-liter boxer engine in Forester 2.5 XT shares technology with the Impreza WRX STI supercar, including Active Valve Control System (AVCS) variable valve timing and Electronic Throttle Control (ETC) for powerful response at any speed.
GOOD THINGS HAPPEN WHEN EVERYTHING LINES UP

Full-Time All-Wheel Drive plays a huge part in the Forester drivetrain story, but we must credit the supporting players. The symmetrical drivetrain layout puts the boxer engine, front differential, transmission and rear differential all in alignment. That gives Forester a terrific sense of balance. The long travel, 4-wheel fully independent suspension system lets each wheel take bumps and curves without affecting the others. The ride is so smooth and the handling so responsive that you’ll wonder if you’re driving an SUV or a sport sedan. That’s no surprise, since Forester inherits its suspension design from the rally-bred Impreza. In Forester, it’s the heavy duty raised type so you can tackle everything from roughed-up city streets to designated off-highway trails with confidence and comfort. Variable ratio rack-and-pinion steering with engine-speed-sensing variable power assist is a mouthful to say, but it’s like having two steering systems in one—light and easy for parking and low speed trail driving, and quick and firm for crisp handling on the highway.

Subaru AWD smoothly adjusts power to provide the best traction in any weather. For ultimate control, the system drives all four wheels until they detect a loss of traction and then respond or must be engaged by the driver.

Manual transmission Forester models feature a Hill Holder system that helps to prevent rollback when there’s nowhere to go but up.

Manual transmission Forester models feature a Hill Holder system that helps to prevent rollback when there’s nowhere to go but up.

The Insurance Institute for Highway Safety gave the 2003 Forester a “Best Pick” designation for the compact SUV segment.*

* For more information, contact the Insurance Institute for Highway Safety or visit their website at www.highwaysafety.org

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FORESTER FITS YOUR KIND OF FUN

Forester gives you freedom of choice. First, choose the Forester model that fits your needs—the high-value 2.5 X, the up-level 2.5 XS or the very sporting turbocharged 2.5 XT. Five-speed manual? Automatic? Take your pick in most any model and get Full-Time All-Wheel Drive in whichever one you choose. Then, feel free to give Forester a personal touch outside and inside with specially designed Genuine Subaru Accessories. There’s plenty of space to carry your gear, and Subaru dealers can offer accessories to expand cargo-carrying options. Whether your kind of fun takes you biking, kayaking, skiing, spelunking, antiquing or gardening, your Subaru Sales Consultant can recommend accessories to make Forester work even harder for you.

Dog guard/compartment separator divides pets and cargo from passenger area.*

* Not for use with child seats requiring tether straps.

Vertical cargo net provides handy storage to help keep items in place within cargo area.

Rear seatback and side cargo nets provide storage to help keep cargo area organized.

Cargo bin and dividers folded down to a nearly flat surface that matches cargo tray and rubber mats.

You can raise the Forester sound system to audiophile-level performance with the optional audio upgrade components.

For Forester 2.5 X models, you can add a 6-disc in-dash CD changer (standard on 2.5 XS and 2.5 XT models). For both the 2.5 X and 2.5 XS models, upgraded speakers give crisper sound with minimal distortion, while the tweeter kit gives increased high-frequency response as well as improved stereo imaging. And for powerful bass, the subwoofer amplifier (standard on XT models) adds 120-watts of power and delivers low frequency sound you not only hear—but feel.

Security System Upgrade Kit is designed to work with the standard keyless remote entry system on Forester.

Igloo® cooler/warmer keeps food and beverages either cold or hot and plugs into 12-volt power outlet in cargo area. (120-AC adapter available)

All-weather mats are patterned to match cargo bin and tray.
GREAT OUTDOORS

Whether you need to carry bikes, kayaks, skis, snowboards or just want to give your Forester a custom look, Genuine Subaru Accessories are ready to outfit you for your next adventure. And since Subaru designs every accessory to have the same quality, durability, fit and finish as our cars, you get peace of mind knowing that they’re covered by the basic vehicle 3-year/36,000-mile limited warranty when installed at the time of vehicle purchase. For complete warranty details, see your Subaru dealer.

Forester 2.5 XS shown in Aspen White (Monotone) with accessory roof cargo carrier, trailer hitch, bike hitch attachment and splash guards.

*To avoid blocking rear taillights, use only roof-mounted bike attachments to transport solid-wheel bikes.

Brush guard helps protect bumper and front of engine from brush and debris.

Rear differential protector helps protect rear differential from rocks, logs and debris.

Cross bar set-square is designed to integrate with Forester roof rails and will accommodate all genuine Subaru roof attachments and carriers. (150-lb. capacity)

Durable vinyl splash guards help protect paint finish and are color-matched to side cladding or body color. (Set of four)

Bike hitch/attachment slides into trailer hitch to carry up to two bikes and is designed for easy dismounting of bikes without lifting.

Trailer hitch is heavy-duty rated at 200 lbs. tongue weight, 2,000 lbs. towing capacity for automatic transmission and 2,400 lbs. for manual transmission. (Ball not included. Trailer brakes may be needed.)

Front-end cover (full) helps protect front of Forester from stone chips and dents and is also available for hood only. (Not applicable for XT models)

Durable roof cargo carrier provides up to 150 lbs. of additional storage capacity.

Rear window dust deflector helps keep window clear of dust and debris.

Kayak carrier attaches quickly and easily to cross bars and carries two kayaks.

Cross bar set-square is designed to integrate with Forester roof rails and will accommodate all genuine Subaru roof attachments and carriers. (150-lb. capacity)

Bike hitch/attachment slides into trailer hitch to carry up to two bikes and is designed for easy dismounting of bikes without lifting.

Roof cargo carrier provides up to 190 lbs. of additional storage capacity.

Kayak carrier attaches quickly and easily to cross bars and carries two kayaks.

Rear differential protector helps protect rear differential from rocks, logs and debris.

Brush guard helps protect bumper and front of engine from brush and debris.

Durable vinyl splash guards help protect paint finish and are color-matched to side cladding or body color. (Set of four)

Bike hitch/attachment slides into trailer hitch to carry up to two bikes and is designed for easy dismounting of bikes without lifting.

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Front-end cover (full) helps protect front of Forester from stone chips and dents and is also available for hood only. (Not applicable for XT models)

Durable roof cargo carrier provides up to 150 lbs. of additional storage capacity.

Rear window dust deflector helps keep window clear of dust and debris.

Kayak carrier attaches quickly and easily to cross bars and carries two kayaks.

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### 2004 FORESTER SPECIFICATIONS

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<tr>
<th><strong>ENGINE</strong></th>
<th>2.5L</th>
<th>2.5XS</th>
<th>2.5 Premium</th>
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<th>2.5XT Premium</th>
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<td>4-cylinder&lt;br&gt;DOHC&lt;br&gt;16-valve&lt;br&gt;铝制缸体</td>
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<td>62.7 (rear seat down-SAE) with moonroof</td>
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### 2004 FORESTER SPECIFICATIONS

#### INTERIOR Continued

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<td>Dual power hood lock</td>
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<td>Rear door storage pockets</td>
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#### EXTERIOR

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<tr>
<td>Dual power hood lock</td>
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<td>Rear door storage pockets</td>
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<td>Multi-reflector foglights</td>
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<tr>
<td>Headlight wash &amp; dry</td>
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<tr>
<td>Fuel filler deck</td>
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<tr>
<td>Aluminum front rail</td>
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<tr>
<td>Steel rotisserie</td>
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<tr>
<td>Steel Gray Metallic body-side cladding</td>
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<tr>
<td>Manganese paint scheme</td>
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<tr>
<td>25-Sq Ft Premium Package</td>
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### WARRANTY

- **Basic Warranty**: 3 years or 36,000 miles, whichever comes first
- **Powertrain Warranty**: 5 years or 60,000 miles, whichever comes first
- **Rust Perforation Warranty**: 5 years, unlimited mileage

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<tr>
<th>Features (Continued)</th>
<th>2.5 X 2.5 XS 2.5 XT</th>
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<tr>
<td>2.5 X 2.5 XS 2.5 XT</td>
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**Takata Airbag Recall**: Follow the recall status for your vehicle on the official website or by calling the customer service number provided on your notice. For complete warranty information, including coverage and exclusions, see your Subaru dealer.

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**Warranties**

- **3-year/36,000-mile limited warranty**
- **5-year/60,000-mile powertrain warranty**
- **5-year/60,000-mile rust perforation warranty**

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**Safety Features**

- Dual-mode front airbags
- Side-impact airbags
- Driver and passenger supplemental restraint system
- Front and rear head- and side-impact airbags

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**2.5 XS Premium Package**

- Monotone body color
- Power moonroof with auto open and close feature

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**2.5 XT Premium Package**

- 4-speed electronic direct control automatic transmission
- Power moonroof with auto open and close feature
- Black leather-trimmed upholstery

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**Options**

- Enhanced audio system
- All-weather package
- Security features
- Subaru Added Security
- Subaru Roadside Assistance

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**Specifications**

- Engine: 2.5-liter 4-cylinder
- Transmission: 4-speed automatic
- Fuel economy: 22 city/30 highway

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**Details**

- All prices are in U.S. dollars
- Subaru dealers are independent dealers, not agents of the manufacturer
- Subaru has the right to change prices, specifications, and options at any time without notice