The Sienna XLE is the top-of-the-line Sienna with all CE and LE standard features plus integrated fog lamps, color-keyed heated power foldaway outside mirrors, leather-wrapped steering wheel, color-coordinated painted protective body side cladding and front and rear bumpers, 15" aluminum alloy wheels, roof rack, multi-adjustable power driver's seat, Security Package and JBL Premium 3-in-1 AM/FM ETR/Cassette/CD with eight speakers in six locations and on-glass antenna with FM diversity reception.

The Sienna LE is well equipped with all CE standard features plus rear privacy glass with power-operated rear quarter windows, dual illuminated visor vanity mirrors, cruise control, power windows and door locks, dual power foldaway outside mirrors and full-size spare tire.

The Sienna CE is the most affordable Sienna. Standard features include multi-reflector halogen headlamps with auto-off feature, Daytime Running Lights (DRL) with auto on/off feature, dual sliding doors, protective body side cladding, removable center-row bench and third-row 50/50 split fold/tilt/slide seats, defroster-linked CFC-free dual zone air conditioning with rear control panel and numerous safety features.*
Everything you want for your family is here. Comfort. Convenience. Roominess. Safety. And the amazing ability to adapt to virtually any situation, just like you. While Sienna's looks have changed with new front and rear styling, its true nature has remained the same. Dependable. Reliable. A quality vehicle you can trust. And above all, a place where you and your loved ones can feel secure.
Funny, it doesn't feel like a minivan.

From the moment you step inside, you know it's different. You sense it in the new metal tone accents and the comfort of available leather-trimmed seats. You hear it when you play your favorite CD in the JBL premium 8-speaker audio system.

You feel it as you fine-tune the dual automatic climate control to suit your rear passengers' tastes while maintaining a slightly different temperature up front...or switch on the available heated front seats on a cold winter morning.

This is something special. This is Sienna XLE.
All the conveniences you need for the road.

For many in the under-sixteen crowd, life without videos or video games would be no fun at all. That's why Sienna offers an available video entertainment system with overhead flat display screen and videocassette player, ideal for movies or video games. There's also a rear 12-volt power outlet for accessories or an air pump at the campsite. Available single or dual power sliding doors that open and close at the push of a button. An available electrochromic rearview mirror with compass that softly dims when bright lights suddenly appear behind you. Plus a HomeLink® system that can activate up to three remotes, eliminating the clutter of multiple openers.

*HomeLink® is a registered trademark of Johnson Controls.
Finally, a room you can change as often as you like.

Whether you’re looking for a few more inches or a generous 133.5 cubic feet of storage, space is hardly an issue in the Sienna. The rear seats fold down or tilt forward. You can even slide the third row forward or remove the second and third rows entirely. Best of all, you don’t need to be a pro wrestler to do any of this. It’s easy. So whenever the urge to rearrange the furniture for your family’s comfort hits you, go right ahead.
Safety means everything.

You've seen the accolades. "A Best Pick" by the Insurance Institute for Highway Safety.*

And a five-star rating from the National Highway Traffic Safety Administration**—the highest ratings available. This year there's more: a new 210-hp V6 engine with Variable Valve Timing with intelligence (VVT-i) that delivers extra performance on demand. Available Vehicle Skid Control (VSC) is also new. Toyota has developed the technology to help drivers successfully negotiate challenging situations like wet pavement and icy conditions. Oh, and don't forget the available front-seat side air bags, standard Anti-lock Brake System (ABS), sturdy crumple zones and many additional safety features. After all, we tried to think of everything for your family's security.

Driver and front passenger air bag Supplemental Restraint System (SRS)*
Available driver and front passenger seat-mounted side-impact air bag
Supplemental Restraint System (SRS)*
3-point seatbelts in all outboard seats with adjustable seatbelt anchors on front seats, driver's belt Emergency Locking Retractor (ELR); Automatic/Emergency Locking Retractor (ALR/ELR) on all other outboard belts
Front seatbelt pretensioners with force limiters
Driver and front passenger seatbelt warning system
Head restraints in all outboard seating positions
Collapsible steering column
Reinforced steel unit-body with high-tensile-strength steel body panels
Front and rear crumple zones and front and rear side-impact door beams
Power-assisted front disc/rear drum brakes with Anti-lock Brake System (ABS)
Available Vehicle Skid Control (VSC) system with Traction Control (TRAC) and Brake Assist
Low tire pressure warning system
Child-protector sliding door locks
Jam protection function with auto-reverse on available power sliding doors
Anti-theft system with engine immobilizer standard on XLE
Battery-saver feature—deactivates dome lights after 30 minutes with lights on Daytime Running Lights (DRL) with auto on/off feature

*See page 33 for more information on Toyota's driver and front passenger air bag and front seat-mounted side-impact air bag Supplemental Restraint Systems (SRS).
Come in and make yourself comfortable.

If happiness is an inviting space that you can share, Sienna should come with a welcome mat. Enter the CE and you’re greeted with special touches, including a tilt steering wheel and dual cup holders for front, center and rear passengers. The LE has power windows and door locks. And both models are even more inviting with a beautiful new cloth interior design, steering wheel-mounted cruise control and rear air conditioning controls. Comfy space for you and plenty to go around. That’s Sienna.
### CE Standard Features

- Multi-reflector headlamps with auto-off feature
- Daytime Running Lights (DRL) with auto on/off feature
- Foldaway manual remote outside mirrors
- Washer-linked variable intermittent front and intermittent rear wipers
- High Solar Energy-Absorbing (HSEA) glass
- Dual sliding doors
- Protective body side cladding
- P205/70R15 tires on 15" steel wheels with full wheel covers
- Heavy-duty rear window defogger with timer
- Defroster-linked CFC-free dual zone air conditioning with rear control panel
- Driver and front passenger air bag Supplemental Restraint System (SRS)³
- Tilt steering wheel with satellite audio controls
- Fabric seat and door trim
- Multi-adjustable front seats
- Removable center-row bench seat with adjustable headrests and seatback table with cup holders
- Removable third-row 50/50 split fold/tumble/recline/slide seats with adjustable headrests and seatback tables with cup holders
- Overhead console with garage door opener
- Sunglasses holder
- Cup holders — dual front, middle, rear and on seatback trays
- Bottle holders on both sliding doors
- Dual visor vanity mirrors
- Front and rear 12-volt auxiliary power outlets
- Digital quartz clock
- Speedometer, fuel and temperature gauges; LCD odometer with twin tripometers and transmission gear position indicator
- Air bag, ABS, seatbelt, low-fuel level, door-ajar, low tire pressure, low washer fluid, battery, oil pressure and check engine warning lights
- Front, center and rear dome lights, courtesy lamps and illuminated ignition key ring
- Remote hood and fuel filler door releases
- Deluxe 3-in-1 AM/FM ETR/Cassette/CD with 4 speakers and pole-mounted antenna

### LE Standard Features

- All CE Standard Features Plus¹:
  - Rear privacy glass with power-operated rear quarter windows
  - Foldaway power-adjustable outside mirrors
  - Full-size spare tire on 15" steel wheel
  - Dual illuminated visor vanity mirrors
- Tachometer
- Cruise control
- Power windows with driver-side auto-up/down and retained power
- Power door locks with anti-lockout feature

### XLE Standard Features

- All CE and LE Standard Features Plus¹:
  - Integrated fog lamps
  - Color-keyed heated power foldaway outside mirrors
  - Color-coordinated painted protective body side cladding and front and rear bumpers
  - P215/65R15 tires on 15" aluminum alloy wheels
  - Roof rack
  - CFC-free dual zone air conditioner with automatic climate control
- Second-row captain's chairs
- Carpeted floor and cargo area mats
- Driver's side sunglasses holder
- Security Package (anti-theft system with engine immobilizer and remote keyless entry with panic feature)
- JBL Premium 3-in-1 AM/FM ETR/Cassette/CD with 8 speakers in 6 locations and on-glass antenna with FM diversity reception

³See page 15 for a complete list of safety features.
EXTRAVALUE-PACKAGES

CE
- CE Extra Value Package—dual heated power outside mirrors, power windows and door locks; cruise control; rear privacy glass; carpeted floor mats; and full-size spare tire

OPTION PACKAGES
- No option packages available

LE
- LE Extra Value Package—dual heated power outside mirrors, roof rack, remote keyless entry, captain’s chairs and carpeted floor mats

ADDITIONAL OPTIONS
- Vehicle Skid Control (VSC)
- Tow Prep Package—transmission oil cooler and revised cooling fan control logic
- Full-size spare tire
- Driver and front passenger seat-mounted side-impact air bag
- Supplemental Restraint System (SRS)
- Remote keyless entry

XLE
- No Extra Value Packages available

XLE Upgrade Package #1—Leather Trim Package (leather-trimmed seats, steering wheel and door trim), JBL Premium 3-in-1 AM/FM ETR/Cassette/CD with 6-disc in-dash changer, 8 speakers in 6 locations and on-glass antenna with FM diversity reception
- XLE Upgrade Package #2—passenger-side power-operated sliding door and power tilt/slide glass moonroof with sunshade
- XLE Upgrade Package #3—dual power-operated sliding doors and power tilt/slide glass moonroof with sunshade
- XLE Luxury Package—FJ Premium 3-in-1 AM/FM ETR/Cassette/CD with 6-disc in-dash changer, 8 speakers in 6 locations and on-glass antenna with FM diversity reception, Leather Trim Package (leather-trimmed seats, steering wheel and door trim), dual power-operated sliding doors and power tilt/slide glass moonroof with sunshade

TOYOTA FINANCIAL SERVICES
You’re thinking about driving a Toyota. You may also be thinking about whether you should buy or lease your Toyota. Toyota Financial Services (TFS) offers a variety of finance and lease programs to complement your lifestyle and work within your budget. Ask your participating dealer about our Toyota Touch Lease Plan, Retail Finance Plan, Toyota Touch Preferred Option Finance Plan and College Graduate Finance Program. We are confident there is a TFS program tailored to meet your needs. At TFS we realize that buying or leasing a vehicle is a major investment. To help you protect your investment over time, we've developed a broad spectrum of quality insurance products. Whether you plan to buy or lease, in most cases you may include the cost of TFS insurance products in your financing contract. Ask your participating dealer about our Toyota Extra Care vehicle service agreement, Guaranteed Auto Protection (GAP) coverage, Toyota Auto Accessory Protection Plan, and Extended Warranty or Protection Plan.

WARRANTIES
Every Toyota Car and Truck has excellent warranty coverage. However, given Toyota’s worldwide reputation for quality, reliability and dependability, you may never find out just how good our new vehicle warranty really is. But, should you ever need it, we’ve definitely got you covered:

Basic Coverage: All components other than normal wear and maintenance items are covered for 36 months/36,000 miles.

Powertrain Coverage: Your engine, transmission/transaxle, front-wheel drive, rear-wheel drive, seatbelts and air bags are covered for 60 months/60,000 miles.

Rust Through Coverage: Corrosion perforation of sheet metal is covered for 60 months/unlimited miles.

Federal Emission Coverage: Components under the federal emission defect warranty are covered for 36 months/36,000 miles and specified major emission control components are covered for 8 years/100,000 miles.

Emission performance warranty are also covered for 8 years/100,000 miles. In addition, emission performance warranty is applicable for 24 months/24,000 miles in states and local jurisdictions that require a periodic EPA-approved inspection and maintenance program.

California Emission Control Coverage: In California and any other state that adopts California emission warranty provisions, performance warranty and defect warranty coverage is applicable for 36 months/50,000 miles and specific control devices are covered for 7 years/70,000 miles.

Accessory Warranty: Toyota-approved accessories are covered for 12 months, regardless of mileage, or for the remainder of any new vehicle warranty (except for car covers, which are covered for 12 months).

An Added Benefit: You may be eligible for transportation assistance if your vehicle is required to be kept overnight for warrantable repairs. For complete details of Toyota’s warranties, please refer to the
<table>
<thead>
<tr>
<th>SPECIFICATIONS</th>
<th>CE</th>
<th>LE</th>
<th>XLE</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>MECHANICAL/PERFORMANCE</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Engine</td>
<td>3.0-liter 24-valve DOHC V6 with VVT-i</td>
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<tr>
<td></td>
<td>210 hp @ 5,800 rpm</td>
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<tr>
<td></td>
<td>220 lb-ft. @ 4,400 rpm</td>
<td></td>
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<tr>
<td>Ignition</td>
<td>Electronic, with distributorless Toyota Direct Ignition system (TDI)</td>
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</tr>
<tr>
<td>Transmission</td>
<td>4-speed electronically controlled automatic overdrive (ECT)</td>
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<tr>
<td>Drive train</td>
<td>Front engine, front-wheel drive</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Body construction</td>
<td>Unitized body with anti-vibration sub-frame</td>
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<td></td>
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<tr>
<td>Suspension</td>
<td>MacPherson strut front suspension with gas-filled shock absorbers and stabilizer bar; torsion beam rear suspension with coil springs and gas-filled shock absorbers</td>
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<td></td>
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<tr>
<td>Steering</td>
<td>Variable-assist power rack-and-pinion</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Turning circle diameter, curb to curb (ft.)</td>
<td>40.0</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Brakes</td>
<td>Power-assisted ventilated front disc, rear drum with Anti-lock Brake System (ABS)</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**EXTERIOR DIMENSIONS (IN.)**

| Overall height, unloaded | 67.3 | 67.3 | 67.3 |
| Overall width | 73.4 | 73.4 | 73.4 |
| Overall length | 194.2 | 194.2 | 194.2 |
| Wheelbase | 114.2 | 114.2 | 114.2 |
| Tread width (front/rear) | 61.6/63.4 | 61.6/63.4 | 61.6/63.4 |
| Ground clearance | 5.3 | 5.3 | 5.3 |
| Coefficient of drag (C竟是) | .32 | .32 | .32 |

**INTERIOR DIMENSIONS FRONT/MIDDLE/REAR (IN.)**

| Head room | 40.6/40.7/37.1 | 40.6/40.7/37.1 | 40.6/39.4/37.1 |
| Shoulder room | 60.4/62.1/60.5 | 60.4/62.1/60.5 | 60.4/62.1/60.5 |
| Hip room | 58.7/63.2/50.0 | 58.7/63.2/50.0 | 58.7/63.2/50.0 |
| Leg room | 41.9/36.5/32.8 | 41.9/36.5/32.8 | 41.9/36.5/32.8 |

**WEIGHTS AND CAPACITIES**

| Curb weight (lbs.) | 3,919 | 3,932 | 3,932 |
| Seating capacity | 7 | 7 | 7 |
| Cargo volume (cu. ft.) behind front/middle/rear seats | 133.5/63.3/26.6 | 133.5/63.3/26.6 | 133.5/63.3/26.6 |
| Towing capacity* (lbs.) standard/available | 2,000/3,500 | 2,000/3,500 | 2,000/3,500 |
| Fuel tank (gals.) | 20.9 | 20.9 | 20.9 |

**TIRES**

| Size | P205/70R15 | P205/70R15 | P215/65R15 |
| Type | All-Season steel-belted radial blackwall | All-Season steel-belted radial blackwall | All-Season steel-belted radial blackwall |
| Spare | Temporary* | Full-size | Full-size |

**MILEAGE ESTIMATES (EPA ESTIMATED MPG CITY/HIGHWAY)**

| | 19/25 | 19/25 | 19/25 |

*Requires CE Extra Vision Package.
*The Toyota driver, front passenger and front seat-mounted side-impact air bags are Supplemental Restraint Systems (SRS). The driver and front passenger air bags are designed to inflate in a severe frontal collision. The side-impact air bags are designed to inflate in severe side-impact collisions. In all other accidents, the air bags will not inflate. To decrease the risk of injury from a deploying air bag, always wear seatbelts, sit upright in the middle of the seat and do not lean against the door. Do not put objects in front of an air bag or on top of the air bag cover. Air bags are designed to inflate only once. After an accident, the air bags are rendered inoperable and must be replaced. Always use the restraints that came with your vehicle. Do not tamper with the restraints or have them improperly repaired. Your Toyota dealer can help locate a specifically equipped vehicle. Specifications, standard features and available equipment are based upon information available at the time of printing, are subject to change without notice, are not intended to be a commitment to the customer, and are not part of the vehicle. Some vehicles are shown with available equipment. Seatbelts should be worn at all times. Please do not allow passengers to ride in the cargo area. Towing receiver hitch/ball mount kits are not intended to provide crash protection. For details on vehicle specifications, standard features and available equipment in your area, contact your Toyota dealer. A vehicle with particular equipment may not be available at the dealership. Ask your Toyota dealer for more details about the new vehicle warranty.

PC0-005 (7/00) 00646-GIFSE
Libby U.S.A. (000M)
Your ownership experience.

From that first drive home in your new Sienna until the day you part with it, we want your entire ownership experience to be enjoyable and satisfying. That's why at every Toyota dealership you'll find answers to your questions, help with selecting Genuine Toyota Parts and accessories, and quality service to help keep your Sienna in top shape. The location of your nearest Toyota dealer can be found on our Web site at toyota.com.

ACCESSORIES

Add a personal touch to your Sienna with Toyota options and accessories. Remember, Toyota vehicles are built with popular option combinations. Not all options are available separately, and some options and accessories may not be available in all regions of the country. So see your Toyota dealer, who can help locate the Sienna that's right for you.

- Front-End Mask
- Sunroof Wind Deflector
- Gold Emblem Package
- Black Pearl Emblem Package
- Running Boards
- Roof Rack
- Yakima Roof Rack Attachments
- Towing Receiver Hitch
- Towing Accessories
- Aluminum Alloy Wheels
- Wheel Locks
- Rear Bumper Protector
- Color-Keyed Rear Spoiler
- Cargo Net
- Carpeted Cargo Mat
- Center Console Box
- Carpeted Floor Mats
- Auto-Dimming Mirror
- Video Entertainment System
- Toyota Vehicle Intrusion Protection (VIP) RS3200 Security System
- Toyota Vehicle Intrusion Protection (VIP) RS3200 Plus Security System

Available for vehicles with factory power door locks.
Available only on XLE.
Available for vehicles with factory.
Life is full of choices. Here are ours.