



SIENNA XLE

You can say you're doing it all for the kids. No doubt about it, they'll love the 2003 Toyota Sienna. But there's no denying you will, too. Its balanced combination of spaciousness and security will set your kids, and your mind, at ease.

The spacious part will be readily apparent upon opening the dual sliding doors: It's big inside—not to mention plush. That feeling of security is provided by impact-absorbing front and rear crumple zones, dual front air bags¹ and available front-seat side-impact air bags.¹ It's also good to know there are features that help avoid trouble. Like available Vehicle Skid Control (VSC)² and standard Anti-lock Brake System (ABS). You'll even have some selfish fun with the 210-hp V6 engine and front strut suspension. Because kids shouldn't be the only ones to have it good.

¹See Safety Features section for more information on Toyota's driver, front passenger and front seat-mounted side-impact air bag Supplemental Restraint Systems (SRS).

²See Additional Options section for more information on Vehicle Skid Control (VSC).

STANDARD FEATURES
CE

- Multi-reflector headlamps with auto-off feature
- Daytime Running Lights (DRL) with auto on/off feature
- Foldaway manual remote outside mirrors
- Washer-linked variable intermittent front and intermittent rear wipers
- High Solar Energy-Absorbing (HSEA) glass
- Dual sliding doors
- Protective body side cladding
- Deluxe 3-in-1 AM/FM ETR/Cassette/CD with 4 speakers and fender-mounted pole antenna
- P205/70R15 tires on 15" steel wheels with full wheel covers
- Anti-lock Brake System (ABS)
- Heavy-duty rear window defogger with timer
- Defroster-linked CFC-free dual zone air conditioning with rear control panel
- Driver and front passenger air bag Supplemental Restraint System (SRS)¹
- Tilt steering wheel with satellite audio controls
- Fabric seat and door trim
- Manually adjustable 6-way driver and 4-way passenger front seats with height-adjustable headrests
- Removable center-row bench seat with height-adjustable headrests and seatback table with cup holders
- Removable third-row 50/50 split fold/tumble/recline/slide seats with height-adjustable headrests and seatback tables with cup holders
- Overhead console with garage door opener holder
- Sunglasses holder
- Cup holders—dual front, middle, rear and on seatback tables
- Bottle holders on both sliding doors
- Dual visor vanity mirrors
- Front and rear 12-volt auxiliary power outlets
- Digital quartz clock
- Speedometer, fuel level and coolant temperature gauges; LCD odometer with twin tripmeters and transmission gear position indicator
- Air bag, ABS, seatbelt, low-fuel level, door-ajar, low tire pressure, low washer fluid, battery, oil pressure and check engine warning lights
- Front, center and rear dome lights; front door courtesy lamps; and illuminated ignition key ring
- Remote hood and fuel-filler door releases

LE

(In addition to/in place of CE Standard Features)

- Rear privacy glass with power-operated rear quarter windows
- Foldaway power-adjustable outside mirrors
- Full-size spare tire on 15" steel wheel
- Dual illuminated visor vanity mirrors
- Tachometer
- Cruise control
- Power windows with driver's auto up/down with pinch protection and retained-power features
- Power door locks with anti-lockout feature
- Driver and front passenger height- and tilt-adjustable headrests
- Front- and second-row maplights; and sliding door courtesy lamps
- Illuminated entry system

SYMPHONY

(In addition to/in place of CE and LE Standard Features)

- "Symphony" badging
- Color-keyed heated foldaway power outside mirrors
- Color-keyed painted protective body side cladding, and front and rear bumpers
- Remote keyless entry
- JBL Premium 3-in-1 AM/FM ETR/Cassette/CD with 8 speakers in 6 locations and in-glass antenna with FM diversity reception
- P215/65R15 tires on 15" aluminum alloy wheels (full-size spare tire on 15" steel wheel)
- Roof rack
- Power-adjustable 6-way driver's seat with height- and tilt-adjustable headrest
- Second-row captain's chairs with height- and tilt-adjustable headrests
- HomeLink² universal transceiver
- Unique fabric
- Leather-wrapped steering wheel
- "Symphony" embroidered floor mats

XLE

(In addition to/in place of CE and LE Standard Features)

- Light control system (auto on/off headlamps)
- Integrated fog lamps
- Color-keyed heated foldaway power outside mirrors
- Color-keyed painted protective body side cladding, rear door molding and front and rear bumpers
- JBL Premium 3-in-1 AM/FM ETR/Cassette/CD with 8 speakers in 6 locations and in-glass antenna with FM diversity reception
- P215/65R15 tires on 15" aluminum alloy wheels
- Roof rack
- CFC-free dual zone air conditioner with automatic climate control
- HomeLink² universal transceiver
- Leather-wrapped steering wheel
- Power-adjustable 6-way driver's seat with height- and tilt-adjustable headrest
- Second-row captain's chairs with height- and tilt-adjustable headrests
- Carpeted floor and cargo area mats
- Driver-side sunglasses holder
- Security Package (anti-theft system with engine immobilizer and remote keyless entry with panic feature)



CE standard wheel cover
LE standard wheel cover



LE available aluminum alloy wheel
Symphony standard aluminum alloy wheel
XLE standard aluminum alloy wheel

¹See Safety Features section for more information on Toyota's driver, front passenger and front seat-mounted side-impact air bag Supplemental Restraint Systems (SRS).

²HomeLink[®] is a registered trademark of Johnson Controls, Inc.

OPTIONAL PACKAGES

EXTRA VALUE PACKAGES

SIENNA CE

- Extra Value Package #1—dual heated foldaway power outside mirrors, power windows and door locks; cruise control; remote keyless entry; carpeted floor mats; roof rack; rear privacy glass with power-operated rear quarter windows; illuminated entry system; sliding door courtesy lamps; and full-size spare tire

- Extra Value Package #2—includes Extra Value Package #1 and second-row captain's chairs

SIENNA LE

- Dual heated foldaway power outside mirrors, remote keyless entry, carpeted floor mats, roof rack and second-row captain's chairs

SIENNA SYMPHONY, XLE

- No Extra Value Packages available

OPTIONAL PACKAGES

SIENNA CE, SYMPHONY, XLE

- No Extra Value Packages available

SIENNA XLE

- XLE Upgrade Package—includes Leather Trim Package (leather-trimmed seats, steering wheel and door trim), multi-adjustable power driver's seat and JBL Premium 3-in-1 AM/FM ETR/Cassette/CD with 6-disc in-dash changer, 8 speakers in 6 locations and in-glass antenna with FM diversity reception

- XLE Luxury Package—includes Leather Trim Package (leather-trimmed seats and steering wheel); JBL Premium 3-in-1 AM/FM ETR/Cassette/CD with 6-disc in-dash changer, 8 speakers in 6 locations and in-glass antenna with FM diversity reception; dual power-operated sliding doors; and power tilt/slide glass moonroof with sunshade

ADDITIONAL OPTIONS

| | | | | |
|--|------------------------|-----------|-----------|-----------|
| • Vehicle Skid Control (VSC) ¹ + TRAC Traction Control—includes Electronic Brake-force Distribution (EBD) and Brake Assist ² | Available ³ | Available | Available | Available |
| • Tow Prep Package—heavy-duty secondary cooling fan and revised cooling fan control logic | Available | Available | Available | Available |
| • Driver and front passenger seat-mounted side-impact air bag Supplemental Restraint System (SRS) ⁴ | Available | Available | Available | Available |
| • P215/65R15 tires on 15" aluminum alloy wheels and full-size spare tire | — | Available | — | — |
| • Passenger-side power-operated sliding door | Available ⁵ | Available | Available | Available |
| • Passenger and driver-side power-operated sliding doors | — | Available | Available | Available |
| • JBL Premium 3-in-1 AM/FM ETR/Cassette/CD with 6-disc in-dash changer, 8 speakers in 6 locations and in-glass antenna with FM diversity reception | — | Available | — | — |
| • Auto-dimming electrochromic rearview mirror with compass | — | — | — | Available |
| • Heated driver and front passenger seats ⁶ | — | — | — | Available |
| • Power tilt/slide glass moonroof with sunshade | — | — | — | Available |

¹ Toyota Vehicle Skid Control (VSC) is an electronic system designed to help the driver maintain vehicle control under adverse conditions. It is not a substitute for safe driving practices. Factors including speed, road conditions and driver steering input can all affect whether VSC will be effective in preventing a loss of control. Please see your Owner's Manual for further details.

² Brake Assist is designed to help the driver take full advantage of the benefits of ABS. It is not a substitute for safe driving practices. Braking effectiveness also depends on proper brake-system maintenance and tire and road conditions.

³ Requires CE Extra Value Package.

⁴ See Safety Features section for more information on Toyota's driver, front passenger and front seat-mounted side-impact air bag Supplemental Restraint Systems (SRS).

⁵ Includes tachometer.

⁶ Requires XLE Upgrade Package or XLE Luxury Package.

COLORS



Super White¹
with Gray or Oak interior



Lunar Mist Metallic²
with Gray interior



Silver Shadow Pearl¹
with Gray or Oak interior



Desert Sand Mica
with Oak interior



Vintage Red Pearl¹
with Oak interior



Woodland Pearl¹
with Gray or Oak interior



Denim Blue Mica¹
with Gray interior



Sailfin Blue Pearl¹
with Gray or Oak interior



Stratosphere Mica¹
with Gray interior



Black Walnut Pearl¹
with Oak interior

¹ Not available on Sienna Symphony.
² Available on Sienna Symphony only.

SPECIFICATIONS

| | CE | LE/SYMPHONY | XLE |
|---|---|--|--|
| Mechanical/Performance | | | |
| Engine | 3.0-liter 24-valve DOHC V6 with VVT-i 210 hp @ 5,800 rpm 220 lb.-ft. @ 4,400 rpm | | |
| Ignition | Electronic, with Toyota Direct Ignition system (TDI) | | |
| Transmission | 4-speed electronically controlled automatic transmission with intelligence (ECT-i) | | |
| Drivetrain | Front engine, front-wheel drive | | |
| Body construction | Unitized body with anti-vibration sub-frame | | |
| Suspension | MacPherson strut front suspension with gas-filled shock absorbers and stabilizer bar; torsion beam rear suspension with coil springs and gas-filled shock absorbers | | |
| Steering | Variable-assist power rack-and-pinion | | |
| Turning circle diameter, curb to curb (ft.) | 40.0 | | |
| Brakes | Power-assisted ventilated front disc, rear drum with Anti-lock Brake System (ABS) | | |
| Exterior Dimensions (IN.) | | | |
| Overall height, unloaded | 67.3 | 67.3 | 67.3 |
| Overall width | 73.4 | 73.4 | 73.4 |
| Overall length | 194.2 | 194.2 | 194.2 |
| Wheelbase | 114.2 | 114.2 | 114.2 |
| Track (front/rear) | 61.6/63.4 | 61.6/63.4 | 61.6/63.4 |
| Ground clearance | 5.9 | 5.9 | 5.9 |
| Coefficient of drag (Cd) | .32 | .32 | .32 |
| Interior dimensions front/middle/rear (IN.) | | | |
| Head room | 40.6/40.7/37.1 | 40.6/40.7/37.1 | 40.6/39.4/37.1 |
| Shoulder room | 60.4/62.1/60.5 | 60.4/62.1/60.5 | 60.4/62.1/60.5 |
| Hip room | 58.7/63.2/50.0 | 58.7/63.2/50.0 | 58.7/63.2/50.0 |
| Leg room | 41.9/36.5/32.8 | 41.9/36.5/32.8 | 41.9/36.7/32 |
| Weights and Capacities | | | |
| Curb weight (lbs.) | 3,919 | 3,932 | 3,932 |
| Seating capacity | 7 | 7 | 7 |
| Cargo volume (cu. ft.) behind front/middle/rear seats | 133.5/62.3/26.6 ¹ | 133.5/62.3/26.6 ¹ | 133.5/62.3/26.6 ¹ |
| Towing capacity ² (lbs.) standard/available | 2,000/3,500 | 2,000/3,500 | 2,000/3,500 |
| Fuel tank (gal.) | 20.9 | 20.9 | 20.9 |
| Tires | | | |
| Size | P205/70R15 | LE: P205/70R15; Symphony: P215/65R15 | P215/65R15 |
| Type | All-Season steel-belted radial blackwall | All-Season steel-belted radial blackwall | All-Season steel-belted radial blackwall |
| Spare | Temporary ³ | Full-size | Full-size |
| Mileage Estimates (estimated mpg city/highway)⁴ | | | |
| | 19/24 | 19/24 | 19/24 |

¹With rear seats in forwardmost position.

²Do not exceed the Gross Combined Weight Rating for your vehicle. See your Toyota dealer for GCWR limits and additionally required equipment. Consult your trailer and hitch suppliers to ensure proper hookup.

³Available full-size.

⁴Preliminary mileage estimates determined by Toyota. Final EPA mileage estimates not available at time of printing. See your Toyota dealer for details.

Some vehicles are shown with available equipment. Seatbelts should be worn at all times. Please do not allow passengers to ride in the cargo area. For details on vehicle specifications, standard features and available equipment in your area, contact your Toyota dealer. A vehicle with particular equipment may not be available at the dealership. Ask your Toyota dealer to help locate a specifically equipped vehicle.

All information presented herein is based on data available at the time of printing, is subject to change without notice and pertains specifically to mainland U.S.A. vehicles only (may differ in the state of Hawaii, Puerto Rico, the U.S. Virgin Islands and in other regions).

1-800-GO-TOYOTA

Have you logged 100,000, 200,000 or more miles on your Toyota with the original engine, transmission and drivetrain? If you have, give us a call at 1-800-GO-TOYOTA and tell us your story. toyota.com

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